

Work Order ID 84405

Thursday, May 31, 2012 9:11:15 AM

84405

Page 1

Item ID: D412-704-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Copilot Emergency Cargo Release

Start Date: 5/11/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/14/2012 Req'd Qty: 1.00

1

Customer: CU-EAG002

Reference: RMA RA111347 - **RETURN - DISASSEMBLE**

Approvals: Process Plan: *mf* Date: *12-05-31* Tooling:

Date:

Run Start ***NR1***

QC: Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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IIN-D412-704	C
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100

0.00

100

QC

Quality Control

Memo

0.00

INSPECT RA 111347 D412-704-011 X 1 B 73197 *8/26/12*

DISASSEMBLE AND RETURN TO STOCK UNDER ORIGINAL BATCH NUMBER:

MS21919-DG5 X 4 B118077

D3207-5 X 1 B70293

D3208-3 X 1 B71677

D3208-9 X 1 B71031

D3214-1 X 1 B70304

D412-704-041 X 1 B70304

*D412-704-045 X 1 B *73197*

BRING TO MEL..WILL MAKE A W/O TO UPDATE KIT PER DSI 9611*

12/16/12

Work Order ID 84405

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Page 2

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N900040100

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Item Name: Copilot Emergency Cargo Release

Stop ***NS2***

Start Date: 5/11/2012 Start Qty: 1.00

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Cust Item ID:

Required Date: 5/14/2012 Req'd Qty: 1.00

1

Customer: CU-EAG002

Reference: RMA RA111347

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

110

0.00

110

Small Fab

Small Fab

Memo

0.00

SCRAP:

D3207-2 X 1 ✓

D3208-1 X 1 ✓

D3208-11 X 1 ✓

D3208-7 X 1 PER ECN 12-545/566

120

0.00

120

Packaging

Packaging

Memo

0.00

DISSASSEMBLE AND RETURN TO STOCK UNDER ORIGINAL BATCH NUMBER:

MS21919-DG5 X 4 B118077

D3207-5 X 1 B70293

D3208-3 X 1 B71677

D3208-9 X 1 B71031

D3214-1 X 1 B70304

D412-704-041 X 1 B70304

*D412-704-045 X 1 B

BRING TO MEL..WILL MAKE A W/O TO UPDATE KIT PER DSI 9611*

pack on

wrap

73198

73199

[Signature]

Work Order ID 84405***84405***

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Thursday, May 31, 2012 9:11:15 AM

Item ID: D412-704-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Copilot Emergency Cargo Release

Stop

NS2

Start Date: 5/11/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/14/2012 Req'd Qty: 1.00

1

Customer: CU-EAG002

Reference: RMA RA111347

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/6/12

MF

12-06-06

Picklist Print

Thursday, May 31, 2012 9:11:14 AM

Page 1

Work Order ID: 84405

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 5/11/2012

Required Date: 5/14/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B05.01.28Hardware added to Step 3KJ/RF
IPP Rev:C05.12.21Hardware removed on Step 3 EC IPP REV:D AS PER REV C JLM
VERIFIED BY:EC
IPP REV:E 12.05.10 per ECN 12-583 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3207-5 Bracket		Manufactured	No				Each	5.0000		-1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST202		5							
				70293		1							
				79103		4							
D3208-3 Pedal Mount Angle		Manufactured	No				Each	0.0000		-1			
D3208-9 Doubler		Manufactured	No				Each	10.0000		-1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST202		10							
				83940		10							
D3214-1 Placard		Manufactured	No				Each	15.0000		-1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST202		15							
				82585		7							
				83919		8							
D412-704-011 Copilot Emergency Cargo Release		Manufactured	No				Each	0.0000		1			
D412-704-041 Pedal Assembly (205/212/214/412)		Manufactured	No				Each	3.0000		-1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST203		3							
				82589		3							
D412-704-045 Cable Assembly (212/214/412)		Manufactured	No				Each	0.0000		-1			

[Handwritten signature]

BT1677
BT1034 swap mk 12-06-06

B70304 SP

BT73197
BT73199 SD

B73199 SD

Picklist Print

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Work Order ID: 84405

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 5/11/2012

Required Date: 5/14/2012

Start Qty: 1.00

Required Qty: 1.00

MS21919-DG5

Purchased

No

Each

66.0000

Clamp

M1187F1 S4

Location

Loc Qty

Loc Code

306

37

121652

37

ST306

29

119638

1

120498

3

120731

25

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Shop Packet Print

Page 2

Friday, August 26, 2011 7:16:36 AM

Page 1

Parent Item: D412-704-011



Parent Item Name: Copilot Emergency Cargo Release

Start Date: 8/26/2011

Required Date: 9/16/2011**Start Qty: 4.00**

Required Qty: 4.00

Comments: IPP Rev:B05.01.28 Hardware added to Step 3 KJ/RF
IPP Rev:C05.12.21 Hardware removed on Step 3 EC

MS21919-DG5	Purchased	No	100	Each	28.0000	
						 4 10
Clamp						

Location		Loc Qty	Loc Code
D3207-2	ST306	28	
	118077	28	
Bracket		120	Each 9.0000

		<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
		ST202	9	
		57562	1	
		70291	8	
Manufactured	No		120	Each 10.0000

D3207-5

 Bracket

4

Location

GA

46856

ST202

70293

Loc Qty

2

2

8

8


Loc Code

Manufactured No

120


Each 6.0000

D3208-1



Doublet

-garap

 4

11/9/6 sl

(4)

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST202	6	
70303	6	

Picklist Print

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Work Order ID: 73197

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 8/26/2011

Required Date: 9/16/2011

Start Qty: 4.00

Required Qty: 4.00

D3208-11

Filler

Manufactured No

120 Each

15.0000

Location

Loc Qty

Loc Code

ST202

15

67718

15

120 Each

14.0000

D3208-3

Pedal Mount Angle

Manufactured No

Location

Loc Qty

Loc Code

ST202

14

68697

2

71677

12

120 Each

4.0000

D3208-7

Filler

Manufactured No

Location

Loc Qty

Loc Code

ST202

4

68698

4

120 Each

9.0000

D3208-9

Doubler

Manufactured No

Location

Loc Qty

Loc Code

ST202

9

71031

9

Friday, August 26, 2011 7:16:36 AM

Shop Packet Print

Page 2

Picklist Print

Friday, August 26, 2011 7:16:36 AM

Page 3

Work Order ID: 73197

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 8/26/2011

Required Date: 9/16/2011

Start Qty: 4.00--

Required Qty: 4.00

D3214-1

Manufactured No

120

Each

15.0000

Placard

Location

Loc Qty

Loc Code

ST202

15

70125

1

70304

14

Manufactured No

120

Each

2.0000

D412-704-041

Pedal Assembly (205/212/214/412)

Location

Loc Qty

Loc Code

ST191

2

70604

2

Manufactured No

120

Each

0.0000

D412-704-045

Cable Assembly (212/214/412)

Remove
AN3-13Ax1
Replace
AN3-10A

Friday, August 26, 2011 7:16:37 AM

Shop Packet Print

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RA 111347 D412-704-011

B73197

Received @ Dart April 19th, 2012
Inspected @ Dart April 29th, 2012

Customer: Eagle Copters
Customer Contact: Mark Miele
Shipped from: Calgary AB Canada

Instructions for RA 111347 D412-704-011 CHG001

- Kit is complete
- Needs new Paper work and labels
- Needs new batch number
- Put back in to stock with work order

DISSASSEMBLE

Time Estimate = 1 HOUR ONLY (stores)

Departments Required: Stores (restocking)

Pictures Attached = NO

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**